

A
DETAIL
DETAIL 1 : 4

ITEM NO.	PART NO.	DESCRIPTION	QTY
1	M7331038SG	SUN VISOR PANEL	1
2	M7331038SD	SUN VISOR PANEL	1
3	K7331038BH	HARDWARE KIT INCLUDES	1
4	-	PR9331038-C00	1
5	-	PR9331038-D01	1
6	-	PR9331038-G01	1
7	-	PR9331038-U00	2
8	-	PR9331038-U03	2
9	-	31038	5
10	-	7331038-FIL	5
11	-	LF,INSERT STL 1/4"-20NC X.160	10
12	-	FLAT WASHER 1/4"	14
13	-	LOCK WASHER 1/4" SS	14
14	-	HEX. BOLT 1/4NC X 1	10
15	-	FLAT WASHER ID#10 X OD 1/2" SS	14
16	-	TRUSS PHILIPS #10-32NFX1/2" SS	14
17	-	NYLON LOCK NUT #10-32NF SS	14
18	-	TRUSS PHILLIPS #8-32 X 3/4"LG	10
19	-	NYLON LOCK NUT #8-32NC SS	10
20	-	HEX WASHER TEK 1/4"X1 SS	10
21	-	FLAT WASHER #8	10
22	-	HEX. BOLT 1/4NC X 3/4"	4
23	-	HEX NUT 1/4-20NC	4

TRUX ACCESSORIES

TITLE:
SUN VISOR
FREIGHTLINER CASCADIA 08 & UP

SIZE **A** **TSUN-F25**

NAME	DATE	REV	DATE
DRAWN BY P.W.	21-04-2010	PH1	-
SCALE: 1:10		WEIGHT: LBS	
SHEET: 1 OF 1			

BEFORE BEGINNING INSTALLATION, READ ALL INSTRUCTIONS

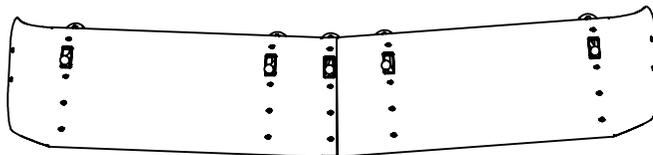
INSTALLATION INSTRUCTIONS

- 1- REMOVE CLEARANCE LIGHTS FROM ROOF AND ATTACH THE SUPPLIED WIRE HARNESS EXTENSION TO THE LIGHT HARNESS (LET THEM HANG OUT OF CAB).
- 2- DRILL OUT THE FACTORY INSERT LIGHTS AT $\phi .400$ " AND INSERT WELL NUTS.
- 3- FEED THE HARNESS THROUGH BRACKET TUBE. TEMPORARILY INSTALL THE BRACKETS USING THE PREVIOUSLY INSTALLED WELL NUTS.
- 4- PEEL THE SPV FROM ALL HOLES AREA. TEMPORARILY INSTALL THE SUN VISOR PANELS ONTO THE BRACKETS AND FIND PROPER ADJUSTMENT.
- 5- REMOVE THE SUN VISOR PANELS.
- 6- MARK EACH BRACKETS REMAINING HOLES.

CAUTION

REMOVE BRACKETS TO PREVENT DAMAGE

- 7- DRILL HOLES AT 3/16".
- 8- APPLY SILICONE INTO AND AROUND ALL BRACKETS MOUNTING HOLES.
- 9- INSERT WIRE HARNESS THROUGH SUPPLIED RUBBER GASKET SLITS AND APPLY GASKETS TO CAB, LINING UP HOLES IN CAB WITH THE GASKET ONES. APPLY MORE SILICONE TO GASKET PERIMETER AND HOLES, AND ALSO AROUND HARNESS.
- 10- RE-INSTALL BRACKETS OVER THE GASKET ENSURING THAT THE HARNESS IS FEEDED THROUGH BRACKET TUBE.
- 11- RE-MOUNT SUN VISOR PANELS ONTO BRACKETS, WHEN DISIRED POSITION IS OBTAINED, TIGHTEN ALL HARDWARE.
- 12- INSTALL THE SYMMETRICAL END SUPPORT BRACES.
- 13- INSTALL CLEARANCE LIGHTS ONTO SUN VISOR, COVERING RECTANGULAR HOLES.
- 14- REMOVE ALL SPV COATING,
- 15-TIGHTEN ALL BOLTS AND SCREWS FIRMLY.



TRUXACCESSORIES

TITLE:

SUN VISOR

FREIGHTLINER CASCADIA 08 & UP

TSUN-F25

NAME	DATE	REV	DATE
DRAWN BY P.W.	21-04-2010	PH1	-
SCALE: 1:12	WEIGHT: LBS	SHEET: 1 OF 1	